

UPPER REAR SPOILER INSTALLATION GUIDE

Key steps with visual references and English instructions

VX SPEED DESIGN

PREPARATION

Steps 1 - 2



1 Inspect the Upper Rear Spoiler

Unpack the upper rear spoiler and inspect the finish, edges, contact surfaces, and supplied adhesive materials for damage.

INSTALLATION NOTE

Keep the surface protection in place until the test fit is complete.



2 Clean the Rear Window Area

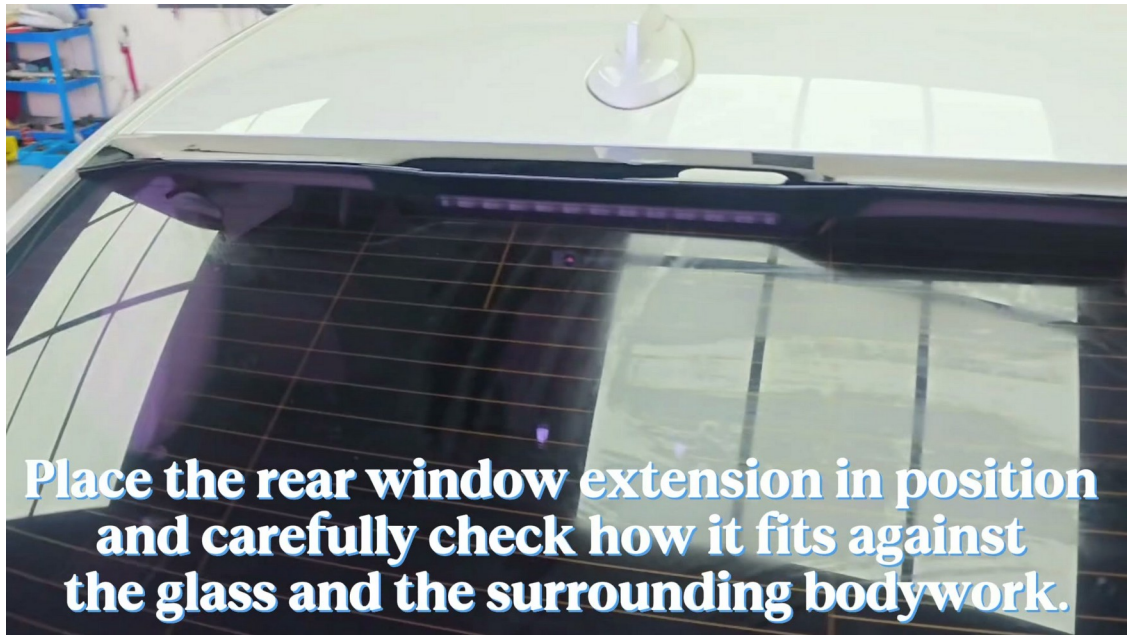
Wash the upper rear glass and surrounding bodywork. Remove dirt, wax, grease, and moisture from every adhesive contact area.

INSTALLATION NOTE

The glass and surrounding surfaces must be completely clean and dry.

TEST FIT AND ALIGNMENT

Steps 3 - 4



3 Test-Fit the Spoiler

Place the upper rear spoiler above the rear window. Check how its contour follows the glass and the surrounding bodywork before exposing the adhesive.

INSTALLATION NOTE

Do not let the adhesive contact the glass during the test fit.



4 Verify Center and Side Gaps

Confirm that the spoiler is centered. Compare both end positions and check that the gaps remain even from left to right.

INSTALLATION NOTE

Mark reliable reference points so the verified position can be repeated.

ADHESIVE PREPARATION

Steps 5 - 6

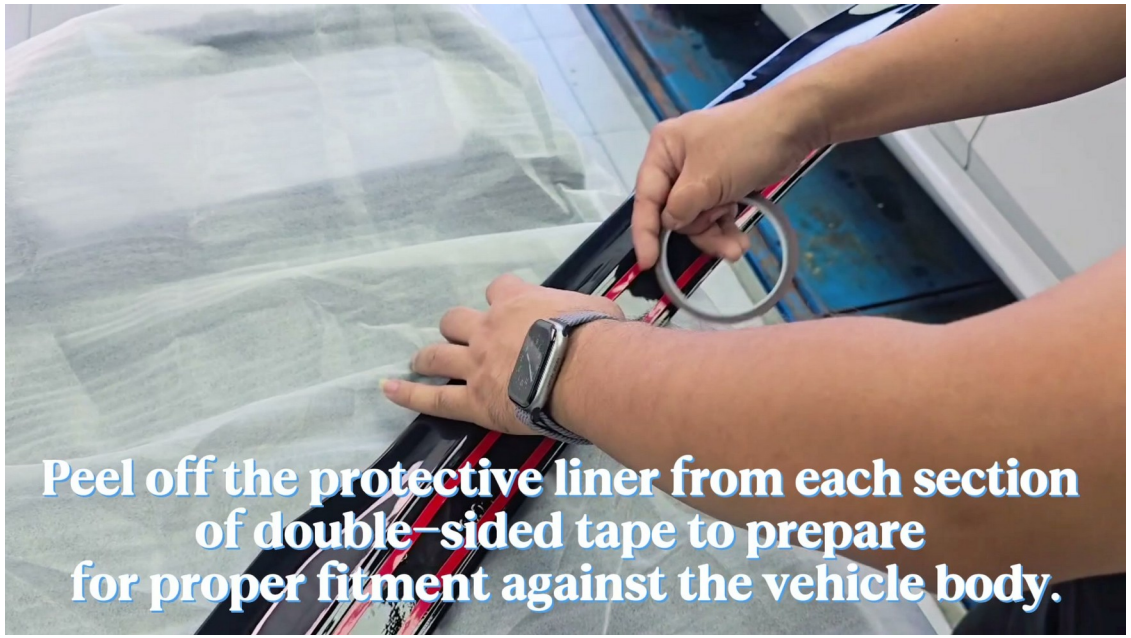


5 Apply Double-Sided Tape

Apply the supplied automotive double-sided tape along the designated contact channels. Press the tape firmly and keep it smooth around curves.

INSTALLATION NOTE

Use only clean, continuous tape runs with no folds or trapped debris.



6 Prepare the Release Liners

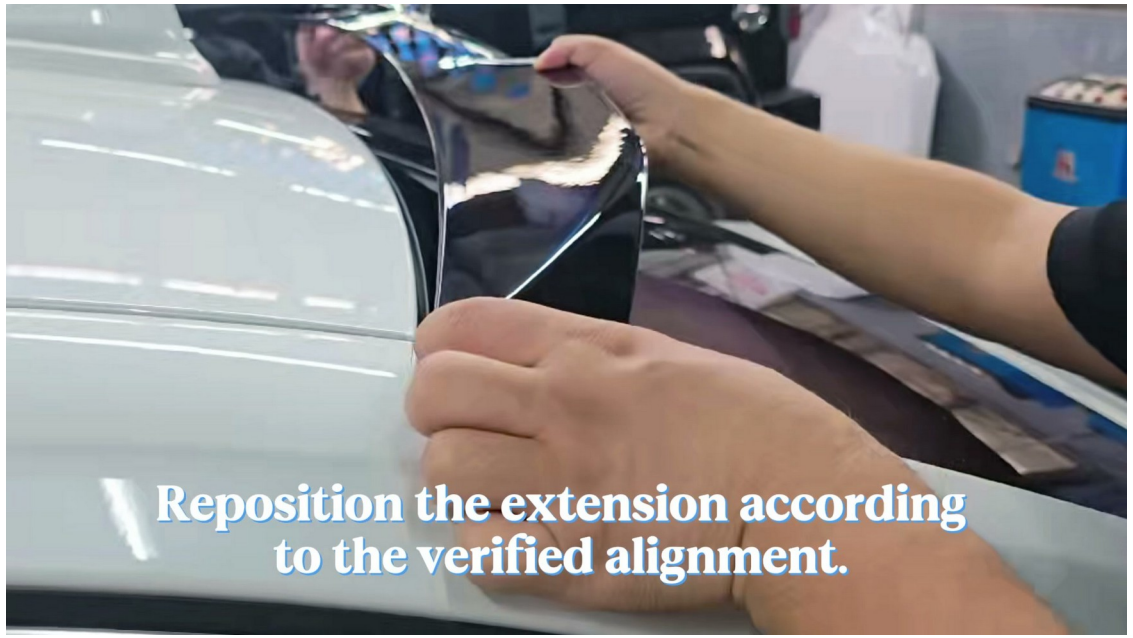
Peel back a short section of liner from each tape run to create accessible pull tabs. Leave the remaining liner in place for positioning.

INSTALLATION NOTE

Do not remove every liner before the spoiler returns to its verified position.

POSITIONING AND BONDING

Steps 7 - 8



7 Return to the Verified Position

Place the spoiler back at the reference position. Keep the adhesive away from the glass while matching the center and both ends.

INSTALLATION NOTE

Support the spoiler evenly so one end does not shift during alignment.



8 Confirm Placement Before Contact

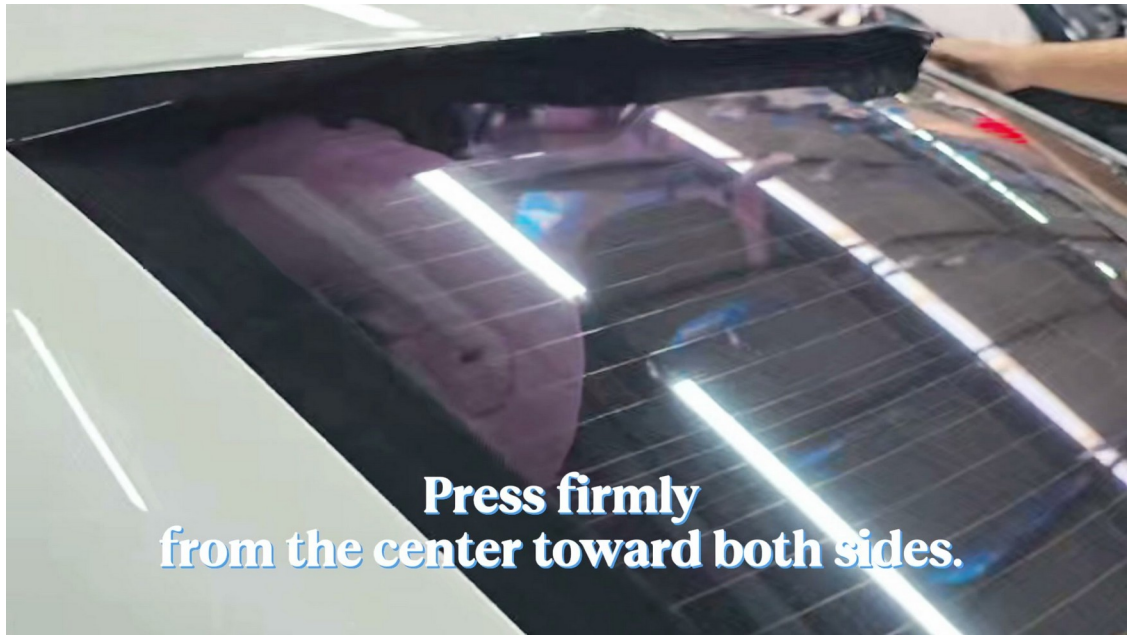
Recheck the center and both side positions. Once the gaps match the test fit, allow the adhesive to contact the glass and pull out the liners.

INSTALLATION NOTE

Stop and reposition the part before pressing if either side moves out of alignment.

FINAL PRESSURE AND EDGE CHECK

Steps 9 - 10



9 Press from the Center Outward

Apply firm, even pressure from the center toward both ends. Press along every taped contact area to create a continuous bond.

INSTALLATION NOTE

Use steady hand pressure and avoid shifting the spoiler after the tape has bonded.



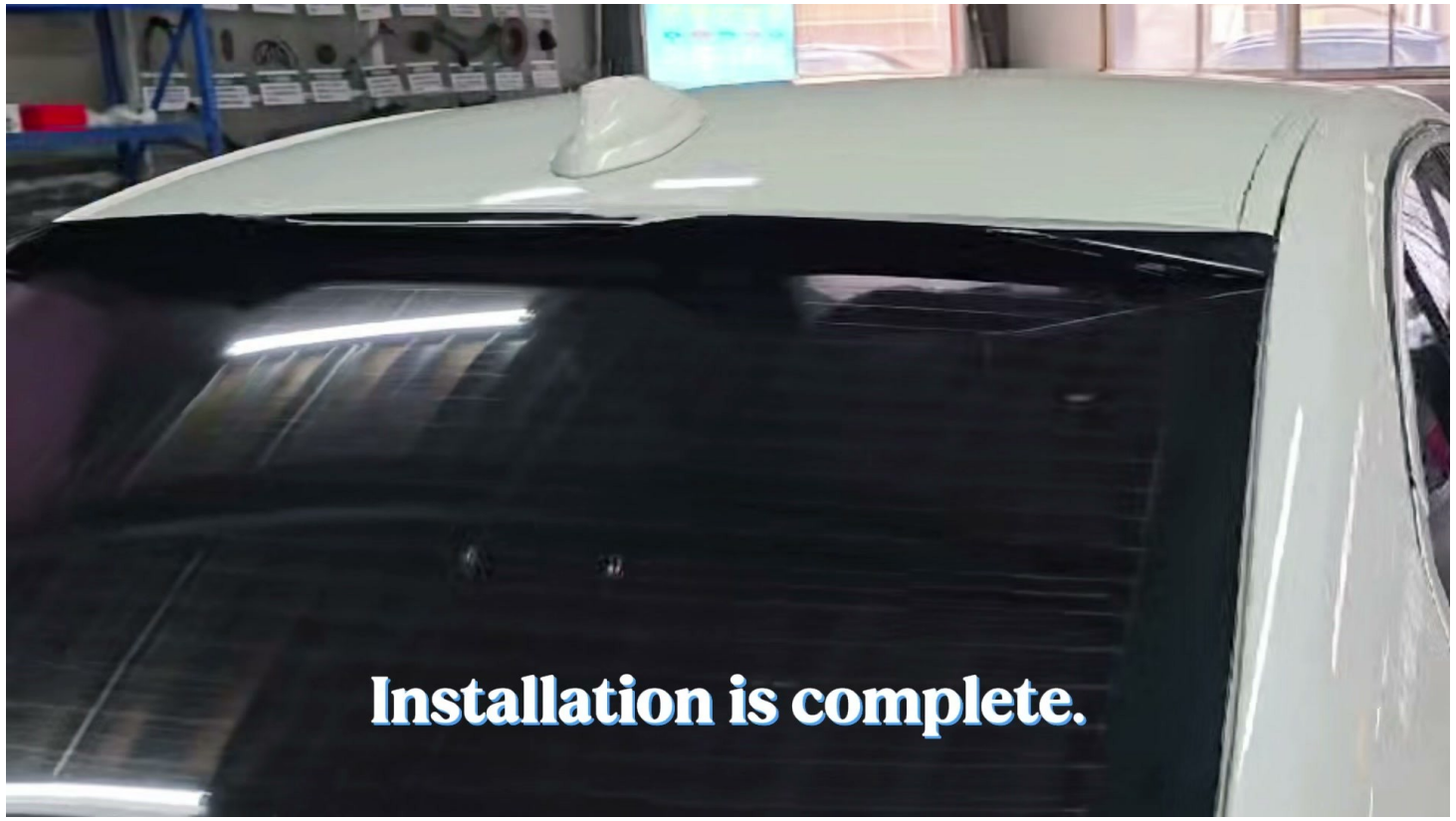
10 Inspect All Edges

Check the full perimeter. Confirm that the spoiler sits flush, both ends remain symmetrical, and no adhesive edge has lifted.

INSTALLATION NOTE

Follow the adhesive supplier's curing instructions before washing or driving the vehicle.

FINAL INSPECTION



FINAL CHECKLIST

- The upper rear spoiler is centered above the rear window.
- Both ends sit at equal positions with even gap spacing.
- The spoiler contour sits flush against the glass and bodywork.
- All tape liners have been removed from the bonded areas.
- Every adhesive section has received firm, even pressure.
- No edge is loose, lifted, or visibly out of alignment.

IMPORTANT

This guide is based on the supplied installation video. Follow the product-specific instructions and the adhesive tape supplier's curing requirements. Keep the installation area dry until the adhesive has cured, then recheck every edge before driving. Professional installation is recommended.